

DYEMANSION SLS COLORING SERVICE / RULES

- ✓ Our process has been developed for laser sintered parts made of polyamide 11/12. We accept no liability for other materials. If you include other materials in the product, you need to explicitly inform us beforehand. Optionally, some tests must be carried out in advance.
- ✓ The parts must be completely powder-free. Should this not be the case, we will send the items back.
- ✓ A high and constant density of the parts is a prerequisite for reproducible results when it comes to dyeing.
- ✓ Wall thicknesses below 1 mm can break, under certain circumstances. For this, we assume no liability.
- ✓ The parts may have no enclosed powder, because they will float and thus cannot be homogeneously dyed.
- ✓ The parts must be pre-sorted. Per dye bag/package.
- ✓ We cannot guarantee results for yellowed parts.
- ✓ If you are using a different material than PA12, please indicate this in your delivery documents. We must be explicitly informed about any materials that cannot withstand any temperature over 100 degrees. We cannot guarantee satisfactory results for such materials.
- ✓ We also do not assemble parts.
- ✓ If parts are to be sent directly to the customer, this must be indicated on your delivery document, along with the customer's address. If this does not occur and you still want items to be sent to another address, you will have to personally inform us of this by phone and simultaneously send an email with the delivery document to Produktion@dyemansion.de.